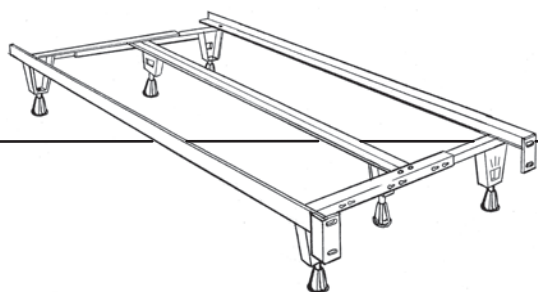


Setting up your Support System



CENTER SUPPORT MUST BE INSTALLED IN ALL SIZES, TWIN, FULL, QUEEN, CAL KING AND, KING.

To Assemble for Twin, Full or Queen Size

- ① King Expander Bar will not be used.
- ② Open Frame halves and arrange as shown.
- ③ Insert Frame Arm rivets into keyhole Slots on other Frame Arm for size of bed desired.
- ④ Insert Locking Plugs into the Frame Arm to keep the beams from disengaging.
- ⑤ Place All Size Center Support under holes and insert Bolts.
- ⑥ Attach Glides to support legs with FIRM pressure

IMPORTANT - READ CAREFULLY:
Stem **MUST** pass through **BOTH** holes in leg. Visually check to assure engagement of **BOTH** holes.

To Assemble for King/Cal King Size

- ① Open Frame halves and arrange as shown.
- ② Attach keyhole slots on King/ Cal King Expander Bar to shoulder rivets on Frame Arm.
- ③ Insert rivets on King/Cal King Expander Bar into Queen/King keyhole slots on Frame Arm.
- ④ Insert Locking Plugs into the King/Cal King Expander Bar and the Frame Arm to keep the beams from disengaging.
- ⑤ Place All Size Center Support under holes in King/Cal King Expander Bar and insert Bolts.
- ⑥ Attach Glides to support legs with FIRM pressure

IMPORTANT - READ CAREFULLY:
Stem **MUST** pass through **BOTH** holes in leg. Visually check to assure engagement of **BOTH** holes.

